# **Review of International Food Safety Research Studies in Catering and** Manufacturing Environments. Ellen W. Evans<sup>1\*</sup> Rebecca L. A. Evatt<sup>2</sup> & David C. Lloyd<sup>1</sup> <sup>1</sup>ZERO2FIVE Food Industry Centre, Cardiff Metropolitan University, Cardiff, United Kingdom. <sup>2</sup>Cardiff School of Sport and Health Sciences, Cardiff Metropolitan University, Cardiff, United Kingdom. \*Corresponding author: elevans@cardiffmet.ac.uk

## Introduction

Foodborne illness outbreaks associated with manufacturing and catering environments remain a public health concern. The food handler is often identified as one of the key causes of foodborne illness,<sup>1</sup> and has been frequently cited as a significant contributory factor for foodborne illness in restaurant-associated outbreaks.<sup>2</sup>

Internationally, cross-contamination, insufficient heat treatment of foods, inadequate refrigerated storage of food, inadequate hand decontamination practices and improper cleaning of food contact surfaces are the most common contributory factors associated with the transmission of foodborne infection.<sup>3, 4</sup>

A total of 20 studies detailing professional food-handler food-safety data were identified and reviewed. Half (50%) of the research studies were published between 2013 – 2017. Countries where data collection was conducted included Austria, Brazil, China, Ghana (n=2), Lebanon, Malaysia, Portugal, Saudi Arabia, Serbia, Slovenia (n=2), Spain, UK (n=2), USA (n=4) and Vietnam.

Results

### **Research study settings**

As indicated in Figure 1 all food handling settings were included in the reviewed studies. The majority of studies (75%) included catering establishments. However, fewer studies were found to have been conducted in retail and high-risk institutional food service environments, such as schools, nursing homes and hospitals (15% of studies). This study determined a lack of research detailing food-handler food safety practices in the food and drink industry sector such as in food manufacturing and processing environments (10%). Given the volume of food produced by this sector, research exploring the cognition and behaviour of these food-handlers is required.

### **Research methods**

Figure 2 illustrates that survey methods of data collection were most frequently used in the reviewed studies, which included self-complete questionnaires (80% of studies) and interviews (35%). Observation of behaviour was less frequently used (30%). Only one study utilised focus groups as a method of data collection.

Consequently, the UK Food Standard Agency have recommendations in place for food businesses to ensure food safety relating to the four key areas of crosscontamination, cleaning, chilling and cooking.<sup>5</sup> Food-handler implementation and adherence of such recommendations are essential.

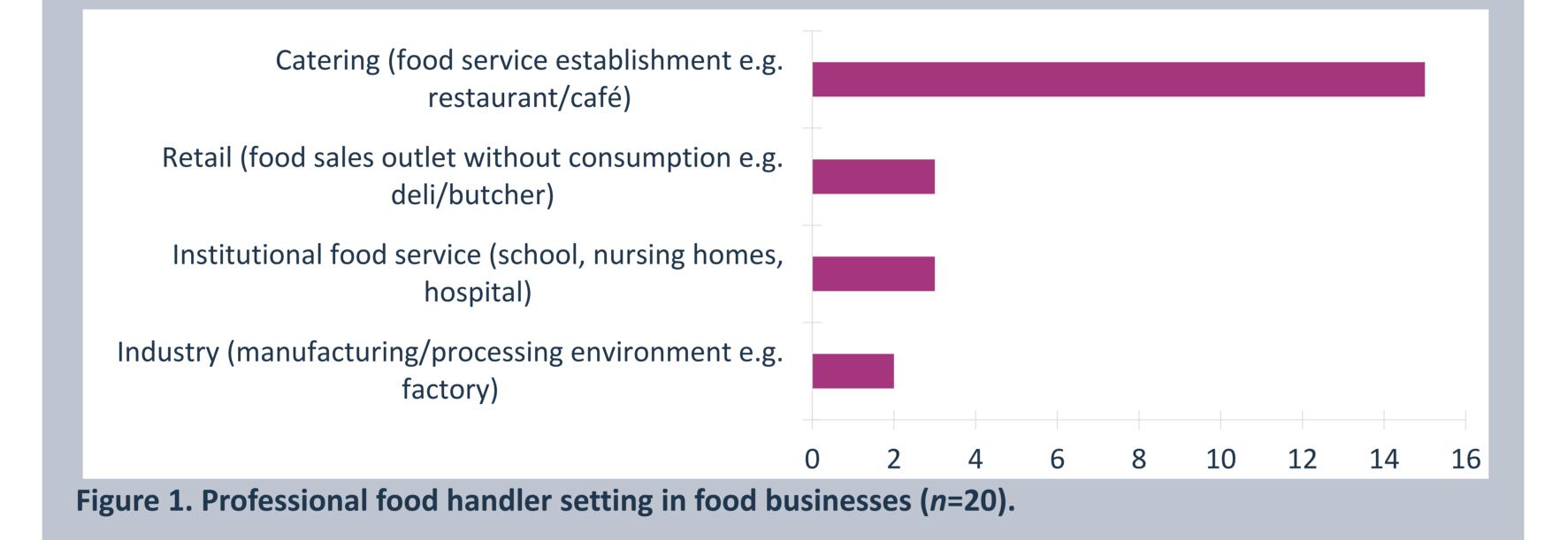
Subsequently, there is a need to assess the food safety cognition and behaviour of professional food handlers in the food sector. Numerous studies have been conducted involving professional food-handlers, however, to date, a review of the food safety knowledge, attitudes, self-reported practices and observed behaviours of professional food handlers in the food sector has not be conducted.

## Purpose

The purpose of the study was to review the methods and measures utilised in research studies to assess the food-safety awareness and practices of professional food-handlers in catering and manufacturing environments.

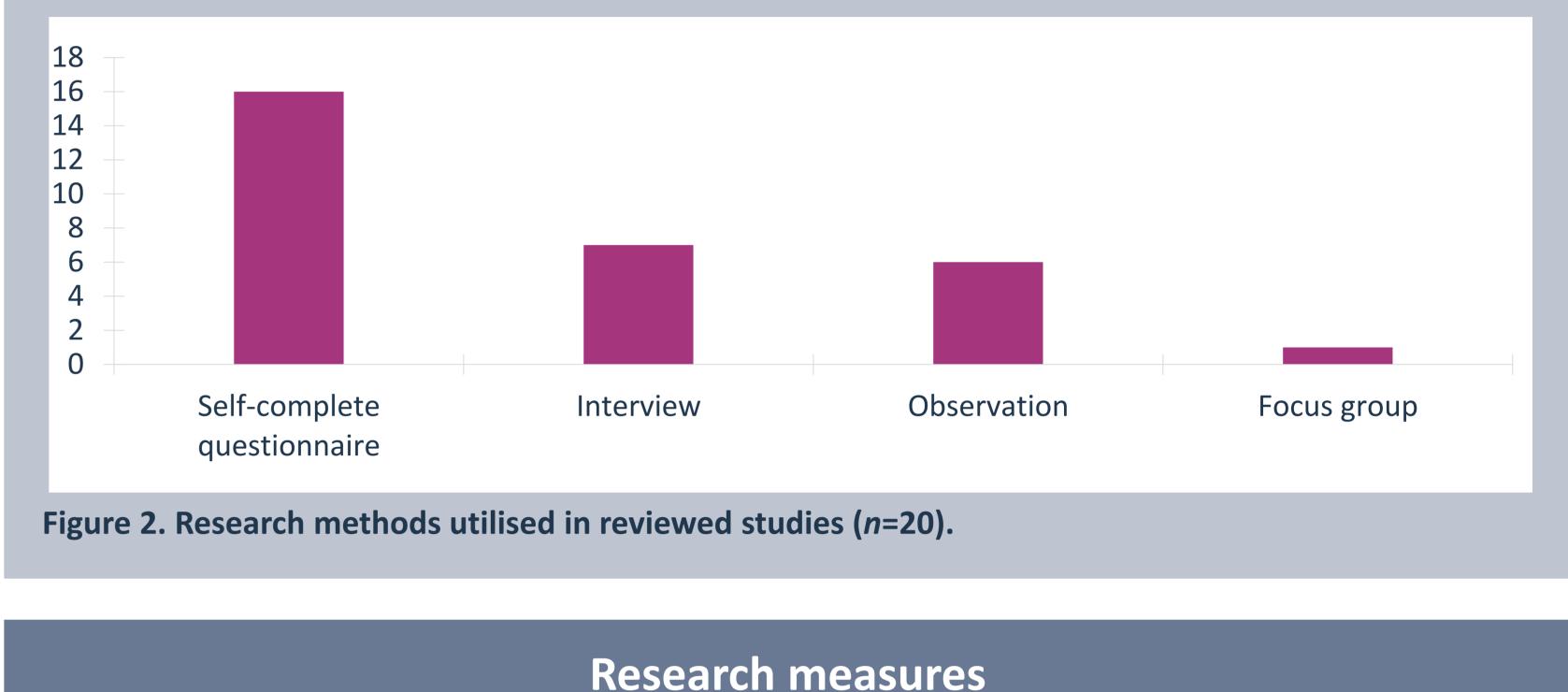
Methods

**Data Collection:** An inclusion exclusion criteria was devised to identify primary research studies suitable for inclusion. Professional food-handlers were defined as those that are responsible for the preparation, service or sale of food products to/for consumers, are likely to have undergone food safety training and food handling occurs outside of the domestic environment.



## **Research study sample sizes**

The utilised data collection method can also influence the sample size achieved. In the reviewed food-handler studies, survey methods such as questionnaires and interviews obtained the highest sample sizes (< 2,176 food-handlers).



Research methods influence the data that can be measured. Given questionnaires were most frequently used, assessment of knowledge and self-reported practices were most frequently determined (figure 3).

Determination of attitudinal data, actual behaviour along with microbiological and temperature data were less frequent in reviewed research studies.

Knowledge

25% not aware of safe holding

temperature <sup>13</sup>

44 – 87% aware of the safe

refrigeration

temperature <sup>12, 13, 15</sup>

89 – 97% aware of the need to

separate raw and cooked food <sup>6, 9, 1</sup>

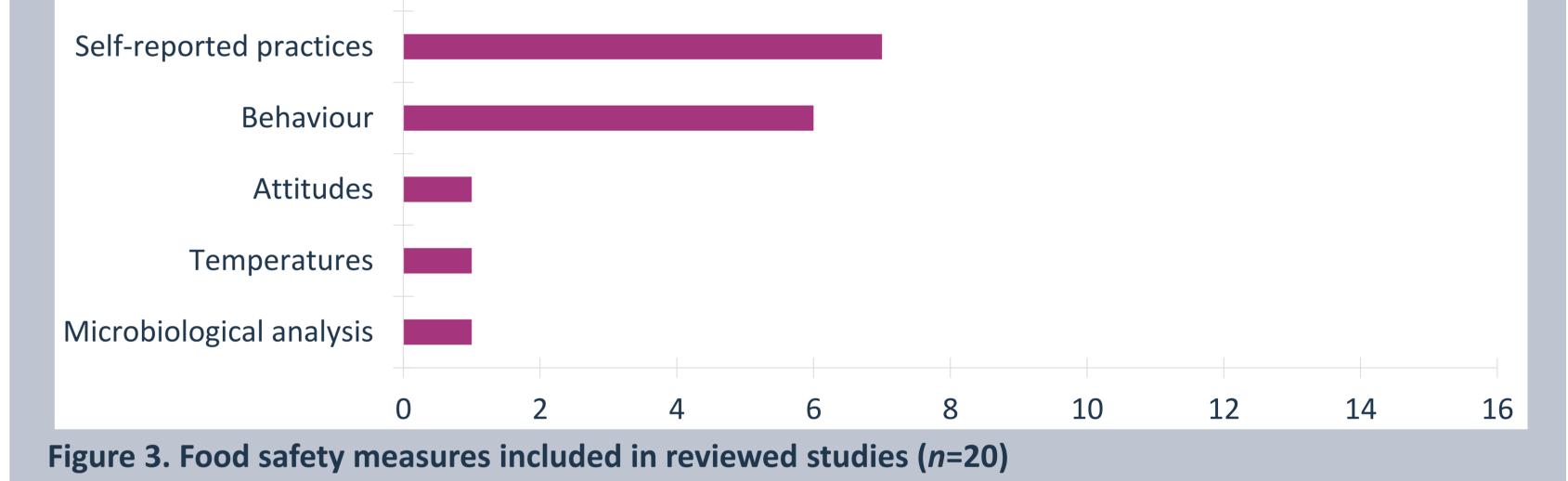
**Data capture:** A database was devised to capture primary research data regarding the food safety knowledge, self-reported practices, attitudes and behaviour of professional food handlers. Identified research studies were reviewed, and findings were summarised and recorded using the database.

**Ethical Approval:** Approval was obtained from the Health Care and Food, Ethics Panel at Cardiff Metropolitan University.

Methods that can be more time consuming and costly to administer such as observation of behaviour and focus groups obtained lower sample sizes (< 120 food-handlers).

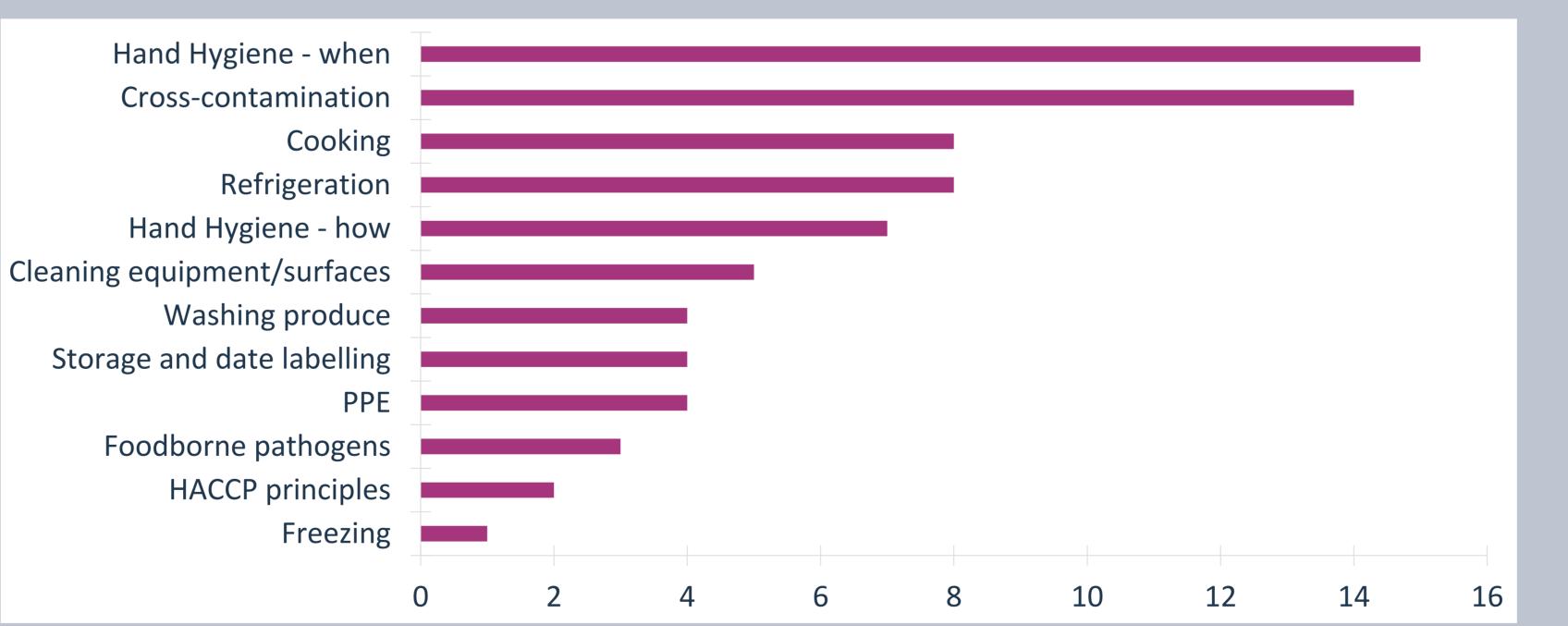
### Table 1. Sample sizes obtained from data collection methods in reviewed studies

Details of methods utilized	No. of participants
Questionnaire (Self-complete paper-based)	50 – 2,176
Interview (Face-to-face and over the telephone)	60 – 278
Observation (Covert researcher, covert remote and overt observation)	15 – 115
Focus group (In person, guided interview)	80 - 120



### Food safety practices included in food handler food safety studies

The most frequently included food safety topics in the reviewed studies relate to the areas of cleaning, cooking, chilling and separation. Data detailing freezing practices, HACCP principles and personal protective equipment (PPE) were less frequently collated (Figure 4).



Findings suggest discrepancies may exist between knowledge, self-reported practices and observed behaviour, for example >90% were aware of occasions requiring handwashing and reported washing hands at such occasions, however, observational data suggest the majority fail to implement adequate handwashing attempts.

Table 2. Comparison of food safety knowledge, attitudes and observed behavioural data from reviewed studies (*n*=20).

	Knowledge	Self-reported practices	<b>Observed behaviour</b>
Cleaning	90 – 99% aware of occasions that required handwashing <sup>6, 7</sup>	92 – 95% reported washing hands before/after specific occasions <sup>8, 9, 10</sup>	14% performed adequate hand hygiene practice <sup>11</sup>
ing	38% aware of the correct temperature to cook raw poultry <sup>12</sup>	50% reported implementing a	Failing to check cooking

corrective action when internal

temperature were too low <sup>13</sup>

No data available

36% reported that they use

separate utensils to prepare

raw and ready-to-eat food <sup>10</sup>

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## Handouts

All posters from the ZERO2FIVE Food Industry Centre are available for download from: www.cardiffmet.ac.uk/health/zero2five/research

Figure 4. Food safety topics included in reviewed studies (n=20)

As indicated in Table 2, food-handlers were most knowledgeable of cleaning and separation practices. However, findings indicate that food-handlers may implement behavioural malpractices.

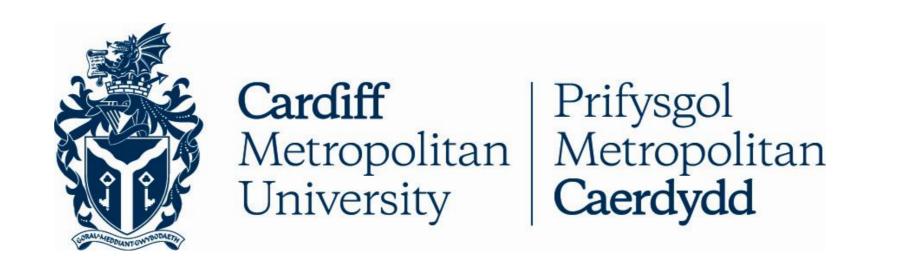
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• It must be acknowledged that numerous food-handler food safety studies, far exceeding those included in this study have been conducted, however a comprehensive review of the methods and measures utilised in such studies has not been conducted. Completion of this review has identified the need for an in-depth systematic literature review to further explore the topic.

• Although vast research exists in relation to food-handler food safety, there is a lack of research conducted in food manufacturing environments, the majority of research focuses on retail catering and hospitality, furthermore, the majority of research incorporates the measures of food safety knowledge and self-reported practices suggesting there is a lack of observational data.













temperature was the most

frequent violation <sup>14</sup>

No data available

61% used different utensils

between raw and cooked foods <sup>1</sup>